



DTS4050/16Tx, DTS4050/32Tx

## Overview

The DTS4050 Digital Thermocouple Scanner is a high-performance temperature acquisition system designed for accurate measurements in harsh, high-noise environments. It supports 16 or 32 thermocouple inputs and integrates low-pass filtering, 22-bit A/D converters, and DSP-based processing to ensure reliable, high-resolution data even in severe EMI conditions. Its electronics are specifically engineered to provide exceptional common-mode noise rejection while maintaining stable, repeatable measurements.

An integrated isothermal block provides a uniform temperature reference for each 16-channel input group, while NIST thermocouple tables stored in onboard memory enable direct conversion of millivolt inputs to engineering units. The DTS4050 supports multiple thermocouple types simultaneously and outputs temperature in °C, °F, °R, K, millivolts, or counts, with accuracy as low as  $\pm 0.25^{\circ}\text{C}$  depending on thermocouple type and operating range. This onboard processing eliminates the need for external linearization or scaling.

Housed in a corrosion-resistant stainless steel enclosure, the DTS4050 is rugged, splash-resistant, and vibration-isolated for industrial and test-cell use. The unit is designed for mounting close to the test article to minimize thermocouple wire lengths, reducing measurement error and installation cost. Field calibration capabilities allow coefficient adjustments to further improve system accuracy, and the system accepts standard two-wire or three-wire shielded thermocouples.

## Features

- 16 and 32 channel options
- Accepted TC type: E, J, K, N, R, S, T and B
- Engineering Unit output: °C, °F, °R, K
- Ethernet Communication: TCP, UDP and FTP; ASCII and Binary data output
- Data rates up to 200Hz (samples/channel/second)
- One 22 bit A/D per channel
- IEEE1588-2008 PTPv2 compatible
- 1000Vdc channel-to-channel isolation
- 600Vdc input isolation
- 160dB 0-60Hz Common Mode Rejection (CMMR)
- 50-60Hz noise rejection
- Integrated isothermal block for accurate cold junction compensation
- Supports mixed thermocouple types within a single module

## Applications

- Turbine engine development and production test cells
- Diesel engine and powertrain testing
- Compressor and turbomachinery testing
- Aerospace propulsion and environmental test facilities
- Industrial boiler, furnace, and oven monitoring
- Power generation and energy systems testing
- High-EMI or high-vibration industrial environments

# DTS4050

## Temperature Measurement

Thermocouples are widely used for temperature measurement due to their durability, broad temperature coverage, and suitability for harsh environments. Multiple standardized thermocouple types are available, each offering distinct characteristics that make them appropriate for specific temperature ranges, accuracy requirements, and environmental conditions. Proper selection of thermocouple type is critical to achieving optimal measurement performance.

The accuracy of any thermocouple-based measurement is strongly influenced by the reference (cold) junction. Factors such as reference junction material, mechanical installation, thermal stability, and ambient temperature gradients all directly affect overall measurement uncertainty. Maintaining a stable and well-characterized reference junction is therefore essential for high-accuracy temperature acquisition.

The DTS4050 intelligent temperature scanner measures the millivolt signal generated by each thermocouple and automatically compensates for cold junction temperature. An integrated isothermal block provides a stable Uniform Temperature Reference (UTR) for each group of input channels. NIST-standard millivolt-to-temperature tables for each supported thermocouple type are stored in onboard flash memory with 0.1 °C resolution. The DTS4050 microprocessor applies cold junction compensation and converts the corrected EMF values into engineering units internally, eliminating the need for external linearization or post-processing.

Processed temperature data are output digitally over Ethernet using TCP/IP or UDP communication protocols, ensuring accurate, noise-immune data delivery to the host system.

## Legacy Compatibility

The DTS4050 was designed to provide a seamless upgrade path for existing Scanivalve temperature acquisition systems. The software interface is backward compatible with earlier DTS platforms, allowing DTS3250 and DTS4050 modules to operate concurrently on the same network. Both systems can communicate with the same controlling software without modification, simplifying system expansion or phased upgrades.

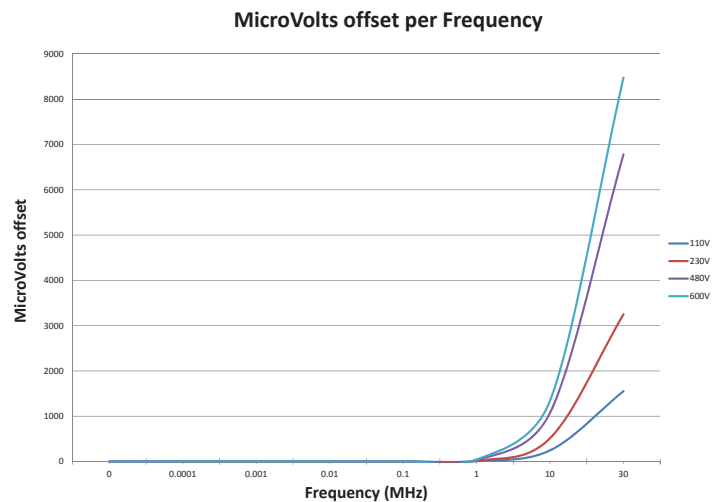
This compatibility allows users to integrate new DTS4050 modules into existing installations without disrupting current hardware, software, or test procedures. Mixed-generation systems can be deployed efficiently, protecting prior investments while enabling access to improved performance, noise immunity, and processing capability.

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## Common Mode Rejection

The DTS4050 product line was specifically engineered for operation in electrically noisy environments with high levels of electromagnetic interference (EMI). The system's architecture allows it to accurately resolve low-level microvolt thermocouple signals even in the presence of hundreds of volts of common mode noise.

Each thermocouple channel incorporates its own dedicated high-resolution A/D conversion circuit with 1000 VDC channel-to-channel isolation. This parallel front-end architecture prevents noise coupling between channels and is the foundation of the DTS4050's exceptional common mode rejection performance. In addition, the input circuitry is designed to withstand a sustained 600 VDC input isolation per channel while maintaining accurate engineering-unit output.



Actual common mode rejection performance will vary depending on installation conditions, including applied voltage, noise frequency, scan rate, and thermocouple type. However, the DTS4050's robust signal conditioning and isolation consistently minimize microvolt-level offsets across the frequency spectrum, including strong rejection of 50–60 Hz power-line interference.

To complement its electrical noise immunity, the DTS4050 is also designed to withstand the physical stresses typically associated with high-noise environments. The insulated enclosure and integrated UTR block provide a stable thermal reference, ensuring accurate and repeatable temperature measurements under vibration, shock, and rapidly changing environmental conditions.

## Specifications

|  | 16Tx  | 32Tx                                      |
|--|---|---|
| <b>Dimensions</b>                                  | See Dimensions drawings   |   |
| <b>Weight</b>                                      | 13lbs [5.9kg]   | 15.5lbs [7.03kg]                          |
| <b>Channels</b>                                    | 16  | 32  |
| <b>Configuration Options</b>                       | Panel Jack Inputs, Heater   | Panel Jack Inputs, Heater, Rack Mount Kit |
| <b>Standard Inputs</b>                             | Screw Terminal (6-32 brass screw)   |   |
| <b>Optional Panel Jack Inputs</b>                  | Omega TPJ (3 prong)   |   |
| <b>Thermocouple Types</b>                          | Screw Terminal Input: E, J, K, S, T, N, B, R<br>Panel Jack Input: E, J, K, S, T                                   |   |
| <b>Accuracy<br/>Constant Ambient Temperature**</b> | E, J, K, N, T: $\pm 0.25^{\circ}\text{C}$<br>R and S: $\pm 1.00^{\circ}\text{C}$<br>B: $\pm 2.00^{\circ}\text{C}$ |   |
| <b>Accuracy<br/>Dynamic Ambient Temperature***</b> | E, J, K, N, T: $\pm 0.5^{\circ}\text{C}$<br>R and S: $\pm 2.00^{\circ}\text{C}$<br>B: $\pm 4.00^{\circ}\text{C}$  |   |
| <b>UTR Accuracy</b>                                | $\pm 0.1^{\circ}\text{C}$   |   |
| <b>A/D Resolution</b>                              | 22-bit ADC  |   |
| <b>Binary Data Output Rate‡</b>                    | 200Hz   |   |
| <b>ASCII Data Output Rate‡</b>                     | 20Hz  |   |
| <b>Power Connector</b>                             | PT06A-8-3S-SR   |   |
| <b>Power Supply</b>                                | 18 to 36VDC   |   |
| <b>Power Consumption (No Heater)</b>               | 18W   | 24W                                       |
| <b>Power Consumption (w/ Heater)</b>               | 45W   | 135W                                      |
| <b>Config/Trigger Connector</b>                    | JT02RE8-6P or MS27473T8F6P  |   |
| <b>External Trigger</b>                            | 4.5 to 15 VDC, 6.5mA  |   |
| <b>Ethernet Connector</b>                          | Conec 17-101754   |   |
| <b>Ethernet Connection</b>                         | 100BaseT, MDIX Auto-crossing  |   |
| <b>Communication Protocols</b>                     | TCP/IP, UDP, FTP, IEEE1588-2008v2 PTP   |   |
| <b>Data Synchronization</b>                        | IEEE1588-2008v2 PTP Timestamping<br>External Hardware Triggering  |   |
| <b>Input-Output Isolation</b>                      | 600VDC  |   |
| <b>Channel-to-Channel Isolation</b>                | 1000VDC   |   |
| <b>Common Mode Rejection (CMRR):</b>               | 160dB, 0-60Hz   |   |
| <b>Operating Temperature (No Heater)</b>           | $-5^{\circ}$ to $60^{\circ}\text{C}$  |   |
| <b>Operating Temperature (w/ Heater)</b>           | $-20^{\circ}$ to $60^{\circ}\text{C}$   |   |
| <b>Storage Temperature</b>                         | $0^{\circ}$ to $80^{\circ}\text{C}$   |   |
| <b>Humidity</b>                                    | 5 to 95% RH, Non-condensing   |   |
| <b>Environment Pressure</b>                        | Minimum: 1PSIA (6.8kPa abs)<br>Maximum: 100PSIA (690kPa abs)  |   |
| <b>Standards</b>                                   | CE, MIL-STD-810G Cat 24, RoHS v3  |   |

\* When used in environments where ambient temperature is steady,  $\pm 3^{\circ}\text{C}$ , anywhere in the operating temperature range

\*\* When used in environments where temperature is dynamic, but within the operating temperature range

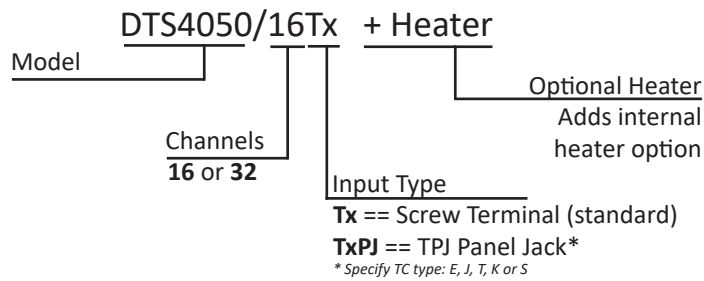
† Standard Screw Terminal Inputs. Panel Jack option reduces overall accuracy by factor of two

‡ Maximum data rate may vary based on network limitations

# DTS4050



## Ordering Information



For 32 channel rack mount kit, use PN 21195-04 at time of order

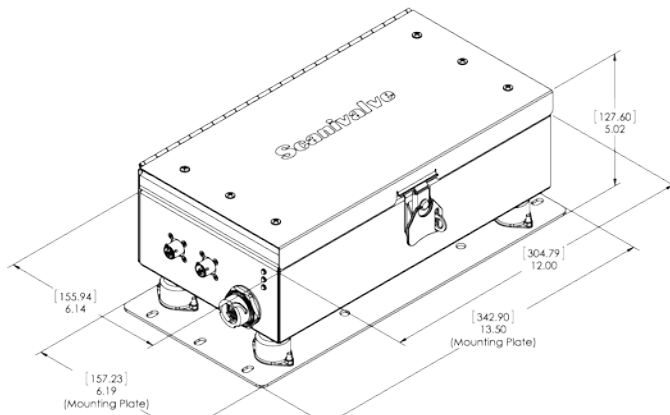
## Supporting Accessories

Each DTS4050 is shipped with:

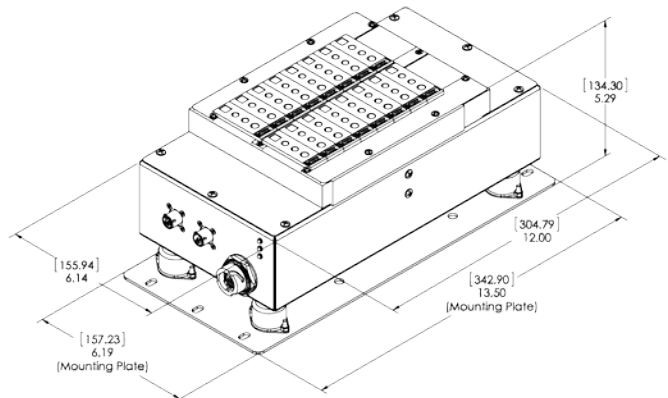
- Mating connectors for power, Ethernet, trigger/config

Additional accessories such as power supplies, calibration harnesses, cabling, and more can be found in the Scanivalve Module Accessory Catalog.

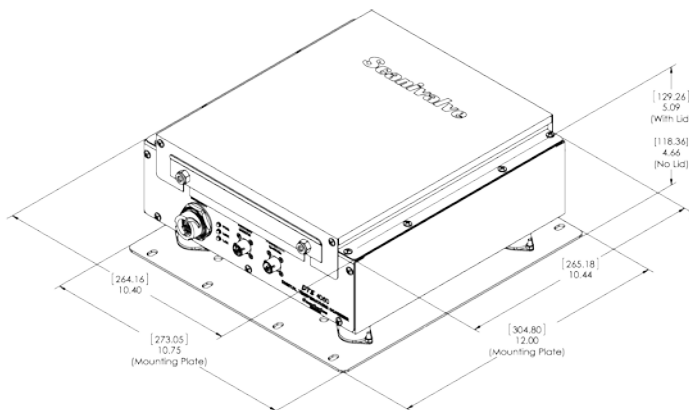
## Dimensions Inches [mm]



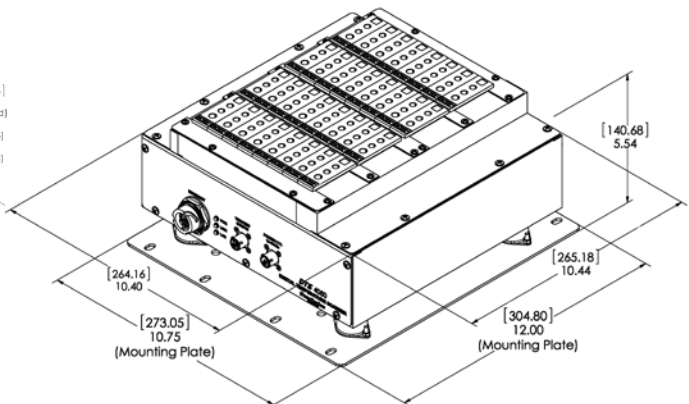
**16Tx Screw Terminal Inputs**



**16Tx Panel Jack Connector Inputs**



**32Tx Screw Terminal Inputs**



**32Tx Panel Jack Connector Inputs**

\*Specifications are subject to change without notice.

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